



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4820-1
Job Sheet 175365



Part No: D4820-1

Job Qty: 50 ea

Part Name: Fpc Clip Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 13-04-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Waterjet		DC 18/04/08
100	Waterjet	50 pcs	4/17/18	4/17/18	0.00	1.13	Waterjet1		DC 18/04/08
120	QC	50 pcs	4/17/18	4/17/18	0.00	0.00	QC8		38
130	Small Fab	50 pcs	4/18/18	4/18/18	0.00	0.52	Small Fab-7		38
140	QC	50 pcs	4/18/18	4/18/18	0.00	0.00	QC5		38
180	Packaging	50 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3		38
190	QC21-SA	50 Ea	4/18/18	4/18/18	0.00	0.00	QC21		38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1 sf (.02 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	262	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip Base	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Clip Base	0.750Inches ± 0.030	0.780 0.720		
3	Clip Base	2.000Inches ± 0.030	2.030 1.970		
4	Clip Base	0.750Inches ± 0.030	0.780 0.720		



Container No: S059039



Part: D4820-1

Job No: 175365

Serial No/Batch: S059039

Revision:

Inspector:

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Date: 04/08/18